

Posage ULTEM9085.3dg



Print start date	05.05.2023 16:10
Print time	25 h 52 min
File source	CLOUD
Print process	Finished

PRINT DETAILS

Profile status	Default	Durability	Normal	Side walls	2
Visual quality	Normal	Infill percent	30%	Top walls	6
Layer height	0.25 mm	Print surface	PEI	Bottom walls	4

MATERIAL

Material type	Name	Manufacturer	Consumption	Condition	UID
Model	ULTEM	SABIC	786 gr	-	32:A0:51:D3
Support	-	-	-	-	-

HARDWARE SUMMARY

Printer	INDUSTRY F421	Printing module	M360
Printer serial number	F421.21115	Module serial number	MZG.F.033.20.20
Firmware version	2.1.0		

TIME TO MAINTENANCE

Printer calibration	464 h	Module calibration	452 h
Printer maintenance	1021 h	Module tool change	188 h
Printer service	2521 h	Module service	2188 h

SUMMARY OF PRINTING PROCESS PARAMETERS

Parameter	Set temperature	Tolerance	Average temperature	Standard deviation
Tool T0	360 C	±10.0 C	359 C	0.81 C
Tool T1	0 C	±0.0 C	0 C	0.00 C
Heatbed	180 C	±10.0 C	179 C	1.05 C
Chamber	180 C	±10.0 C	179 C	2.33 C

_____ Reviewed by	_____ Date	_____ Signature
_____ Accepted by	_____ Date	_____ Signature